Dart Aerospace Ltd. Thursday, 2/14/2008 10:57:43 AM Date: Kim Johnston User: " **Process Sheet Drawing Name** : MOUNTING CHANNEL Customer : CU-DAR001 Dart Helicopters Services Job Number **Estimate Number** : 10605 Part Number : D2585 P.O. Number : 2/14/2008 . D2585 REV B S.O. No. : **Drawing Number** This Issue : NC : N/A Prsht Rev. Project Number : // First Issue Type : SMALL /MED FAB **Drawing Revision** : B : 36028 Previous Run Material **Due Date** : 3/10/2008 Qty: 20 Um: Written By Checked & Approved By Comment : Est. Reformat; Add Receiving Step KJ/RF D 04:02.16 Est. C 06.07.21 waterjet **Additional Product** Job Number: Seq. #: Machine Or Operation: Description: 1.0 M304S14GA 304\$\$.080 Comment: Qty.: 0.0168 sf(s)/Unit Total: 0.3360 sf(s)304SS .080 batch: 2.0 WATER JET Comment: FLOW WATER JET 1-Cut as per Dwg D2585 Dwg Rev: _**B** B 8-2-27 2-Deburr if necessary INSPECT PARTS AS THEY COME OFF MACHINE 3.0 QC2 B 8-2-27 Comment: INSPECT PARTS AS THEY COME OFF MACHINE 4.0 OC8

Comment: SECOND CHECK

5.0



Comment: SMALL & MEDIUM FAB RESOURCE 1

Deburr



SMALL & MEDIUM FAB RESOURCE 1

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Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES										
DATE	STEP		PROCEDURE CHANGE	3	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
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Part No:		PAR #: Fault Category:		NCR: Yes No DQA: Date: S			50/603/67					
					QA:	N/C Close	d:	_ Date: _				

NCR:		WORK ORDER NON-CONFORMANCE (NCR)									
		Description of NC		Verification							
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NOTE: Date & initial all entries

	rsday, 2/14/2008 Johnston	10:57:44 AM	Process S	Sheet			(22)
Customer:	CU-DAR001 Da	rt Helicopters Services	Dra	wing Name: MOUNTIN	IG CHANNEL		
. Job Number:	37433		Р	art Number: D2585			
Job Number:							
Seq. #:	Machine Or Op	peration:		Description :			
6.0	BRAKE NC		NC BRAKE				
Comme	nt: NC BRAKE Form as per	Dwg D2585					
		Dwg D2303		<u>-</u>	ŠĊ	503	03/05
7,0	QC5		INSPECT WORK	TO CURRENT STEP			
8.0	nt: INSPECT W PACKAGING 1	ORK TO CURRENT STEP	PACKAGING RE	SOURCE #1	d 08	(8/06	(48)
Comme	nt: PACKAGING Identify and	RESOURCE #1		1 1			
	Location:	77		\$13/6	SO	,	V5X)
9.0	QC21		FINAL INSPECTI	ON/W/O RELEASE			45)
Comme	nt: FINAL INSPI	ECTION/W/O RELEASE				17708	103/07
Job Completion			, mi	2008/3/	07	45)

Dart Aerospace Ltd

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W/O:		WORK ORDER CHANGES							
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Part No:		PAR #:	Fault Category:	N	CR: Yes	No DQ	A :	_ Date: _	
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NCR:			WORK ORDER NON-C	CONFORMANC	E (NC	R)		1	

NCR:		WORK ORDER NON-CONFORMANCE (NCR)									
		Description of NC	Corrective Action Section B			Verification	Annroyal	Approval			
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector			
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NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	37433
Description: Mounting Channel	Part Number:	D2585
Inspection Dwg: D2585 Rev: B		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
2.590	+/-0.010	2.589	¥			
0.875	+/-0.010	,877	×			
0.078	+/-0.010	.674	X			
Ø0.191	+0.005/-0.001	191	*			
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Malary	- 70110					

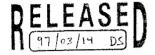
Measured by: B	Audited by:		Prototype Approval:	N/A
Date: 8-3-37	Date:	0802-27	Date:	N/A

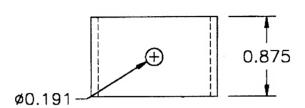
Rev	Date	Change	Revised by	Approv <i>e</i> d_
Α	06.08.29	New Issue	KJ/JLM OK	

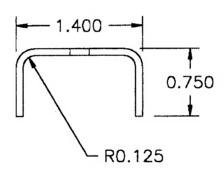




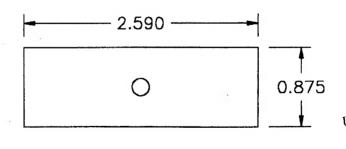
	BW)	DRAWN BY	DART AEROSPACE VICTORIA INTERNATIONAL AIRPORT,	
١	CHECKED	APPROVED(DRAWING NO.	REV. B
	BW	BW	D2585	SHEET 1 OF 1
	DATE		TITLE	SCALE
	96:07:11		MOUNTING CHANNEL	1:1
	В	97:03:14	ADD FLAT PATTERN	







FLAT PATTERN



SHOP COPY

RETURN TO

ENGINEERING

UNCONTROLLED COPY

SUBJECT TO AMENDMENT

WITHOUT NOTICE

WORK ORDER 3

MATERIAL: 304/316 SS, 14 GAUGE (0.078)